UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

	FORM 8-K	
	CURRENT REPORT	
	Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934	
Date of	Report (Date of earliest event reported): August 3	1, 2023
	Quanex Building Products Corporation (Exact name of registrant as specified in its charter)	
Delaware (State or Other Jurisdiction of Incorporation)	001-33913 (Commission File Number)	26-1561397 (I.R.S. Employer Identification No.)
	1800 West Loop South, Suite 1500 Houston, Texas 77027 (Address of Principal Executive Offices) (Zip Code)	
	(713) 961-4600 (Registrant's telephone number, including area code)	
(Fo	rmer name or former address, if changed since last rep	ort)
Check the appropriate box below if the Form 8-K filing is in	ntended to simultaneously satisfy the filing obligation o	of the registrant under any of the following provisions:
 □ Written communications pursuant to Rule 425 under th □ Soliciting material pursuant to Rule 14a-12 under the □ Pre-commencement communications pursuant to Rule □ Pre-commencement communications pursuant to Rule 	Exchange Act (17 CFR 240.14a-12) 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(
Securities registered pursuant to Section 12(b) of the Act:		
Title of each class	Trading Symbol(s)	Name of each exchange on which registered
Common Stock, par value \$0.01 per share	NX	New York Stock Exchange
Indicate by check mark whether the registrant is an emergin of the Securities Exchange Act of 1934 (§240.12b-2 of this		ities Act of 1933 (§230.405 of this chapter) or Rule 12b-2
Emerging growth company \square		
If an emerging growth company, indicate by check mark if accounting standards provided pursuant to Section 13(a) of		tion period for complying with any new or revised financial

Item 2.02. Results of Operations and Financial Condition.

On August 31, 2023, the Registrant issued a press release, a copy of which is attached hereto as Exhibit 99.1 and is incorporated herein by reference.

Item 9.01. Financial Statements and Exhibits.

99.1 Press Release dated August 31, 2023

104 Cover Page Interactive Data File (embedded within the Inline XBRL document)

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Quanex Building Products Corporation

By: <u>/s/ SCOTT ZUEHLKE</u>

Date: August 31, 2023

Scott Zuehlke

SVP, CFO and Treasurer

Quanex Building Products Announces Third Quarter 2023 Results and Updates Full Year 2023 Guidance

Record Quarter for Earnings
Margin Expansion Across All Operating Segments
Repaid \$25 Million in Bank Debt
Balance Sheet and Liquidity Remain Strong
Solid Improvement in Cash Provided by Operating Activities

HOUSTON, Aug. 31, 2023 (GLOBE NEWSWIRE) -- **Quanex Building Products Corporation** (NYSE:NX) ("Quanex" or the "Company") today announced its results for the three months ended July 31, 2023.

The Company reported the following selected financial results:

	Three Months	Nine Months Ended July 31		
(\$ in millions, except per share data)	2023	2022	2023	2022
Net Sales	\$299.6	\$324.0	\$835.1	\$914.0
Gross Margin	\$78.6	\$72.6	\$197.5	\$201.0
Gross Margin %	26.2%	22.4%	23.7%	22.0%
Net Income	\$31.7	\$25.9	\$55.1	\$63.7
Diluted EPS	\$0.96	\$0.78	\$1.67	\$1.91
Adjusted Net Income	\$31.9	\$26.2	\$59.7	\$64.0
Adjusted Diluted EPS	\$0.97	\$0.79	\$1.81	\$1.92
Adjusted EBITDA	\$48.5	\$44.2	\$108.8	\$113.8
Adjusted EBITDA Margin %	16.2%	13.6%	13.0%	12.5%
Cash Provided by Operating Activities	\$64.1	\$51.7	\$102.6	\$49.9
Free Cash Flow	\$56.7	\$46.0	\$80.1	\$30.4

(See Non-GAAP Terminology Definitions and Disclaimers section, Non-GAAP Financial Measure Disclosure table, Selected Segment Data table and reconciliation tables for additional information)

George Wilson, President and Chief Executive Officer, stated, "The results we reported for the three months ended July 31, 2023 were a record for Quanex from both an earnings and margin perspective. Demand continued to improve across all product lines during the third quarter of this year compared to the first half of the year. In addition, we believe the customer inventory rebalancing that impacted results in our fenestration segments in the first half have subsided and did not affect third quarter results.

"When compared to the third quarter of 2022, revenue declined in the third quarter of 2023 across all operating segments as ongoing macroeconomic challenges led to market volume declines and some pricing pressure, mostly due to surcharge rollbacks and index pricing decreases in North America as raw material costs declined. Despite this pressure on the topline, we converted well and realized margin expansion across all operating segments. Our continued focus on operational efficiency proved beneficial and our ability to flex our cost structure to meet demand trends across product lines also helped improve our profitability during the quarter.

"We continue to do a good job of managing working capital and generating cash, which enabled us to pay down our bank debt by \$25 million during the third quarter. In fact, we are currently on track to generate record free cash flow this year. In addition, our balance sheet remains strong, and our leverage ratio improved compared to the second quarter of this year." (See Non-GAAP Terminology Definitions and Disclaimers section for additional information)

Third Quarter 2023 Results Summary

The Company reported net sales of \$299.6 million during the three months ended July 31, 2023, which represents a decrease of 7.5% compared to \$324.0 million for the same period of 2022. The decrease was mostly attributable to softer market demand and lower pricing in North America. Quanex realized a decline in net sales of 4.1% for the third quarter of 2023 in its North American Fenestration segment. Excluding the contribution from the LMI Custom Mixing assets we acquired on November 1, 2022, net sales in the North American Fenestration segment would have declined by 14.9% year-over-year. The Company reported a decline in net sales of 23.6% in its North American Cabinet Components segment and a decrease of 2.8% in net sales in its European Fenestration segment, excluding foreign exchange impact. (See Sales Analysis table for additional information)

The increase in earnings for the three months ended July 31, 2023 was largely attributable to operational efficiency gains, cost control and a decrease in income tax expense. As such, Quanex was able to realize margin expansion in each of its operating segments and on a consolidated basis.

Balance Sheet Update

As of July 31, 2023, Quanex had total debt of \$110.8 million (\$57.9 million excluding real-estate leases that are considered "finance" leases under U.S. GAAP) and the Company's leverage ratio of Net Debt to LTM Adjusted EBITDA decreased to 0.3x (Net Debt free excluding these real-estate leases). As of July 31, 2023, Quanex's LTM Adjusted EBITDA was \$147.5 million and LTM Net Income, the most directly comparable GAAP measure, was \$79.8 million. (See Non-GAAP Terminology Definitions and Disclaimers section, Net Debt Reconciliation table and Last Twelve Months Adjusted EBITDA Reconciliation table for additional information)

Outlook

Mr. Wilson commented, "We were cautiously optimistic heading into the second half of our fiscal year based on our belief that we were seeing a return to normal seasonality. Our third quarter results reinforced that belief. Based on our results year-to-date, combined with our operational execution, recent demand trends and conversations with our customers, we are updating our guidance for fiscal 2023. On a consolidated basis for fiscal 2023, we currently estimate that we will generate net sales of approximately \$1.125 billion, which is towards the lower end of prior guidance as indicated on our last earnings call; however, we are increasing our Adjusted EBITDA* guidance to \$150 million to \$155 million.

Our capital allocation priorities continue to be generating cash, paying down debt, evaluating growth opportunities and opportunistically buying back our stock."

*When Quanex provides expectations for Adjusted EBITDA on a forward-looking basis, a reconciliation of the differences between the non-GAAP expectations and corresponding GAAP measures is generally not available without unreasonable effort. Certain items required for such a reconciliation are outside of the Company's control and/or cannot be reasonably predicted or estimated, such as the provision for income taxes.

Conference Call and Webcast Information

The Company has also scheduled a conference call for Friday, September 1, 2023 at 11:00 a.m. ET (10:00 a.m. CT) to discuss the release. A link to the live audio webcast will be available on Quanex's website at http://www.quanex.com in the Investors section under Presentations & Events.

Participants can pre-register for the conference call using the following link: https://register.vevent.com/register/BI9e428e0cc86a46139a82d87ee6276d56

Registered participants will receive an email containing conference call details for dial-in options. To avoid delays, it is recommended that participants dial into the conference call ten minutes ahead of the scheduled start time. A replay will be available for a limited time on the Company's website at http://www.quanex.com in the Investors section under Presentations & Events.

About Quanex

Quanex is a global manufacturer with core capabilities and broad applications across various end markets. The Company currently collaborates and partners with leading OEMs to provide innovative solutions in the window, door, vinyl fencing, solar, refrigeration and cabinetry markets. Looking ahead, Quanex plans to leverage its material science expertise and process engineering to expand into adjacent markets.

For more information contact Scott Zuehlke, Senior Vice President, Chief Financial Officer & Treasurer, at 713-877-5327 or scott.zuehlke@quanex.com.

Non-GAAP Terminology Definitions and Disclaimers

Adjusted Net Income (defined as net income further adjusted to exclude purchase price accounting inventory step-ups, transaction costs, certain severance charges, gain/loss on the sale of certain fixed assets, restructuring charges, asset impairment charges, other net adjustments related to foreign currency transaction gain/loss and effective tax rates reflecting impacts of adjustments on a with and without basis) and Adjusted EPS are non-GAAP financial measures that Quanex believes provide a consistent basis for comparison between periods and more accurately reflects operational performance, as they are not influenced by certain income or expense items not affecting ongoing operations. EBITDA (defined as net income or loss before interest, taxes, depreciation and amortization and other, net) and Adjusted EBITDA (defined as EBITDA further adjusted to exclude purchase price accounting inventory step-ups, transaction costs, certain severance charges, gain/loss on the sale of certain fixed assets, restructuring charges and asset impairment charges) are non-GAAP financial measures that the Company uses to measure operational performance and assist with financial decision-making. Net Debt is defined as total debt (outstanding balance on the revolving credit facility plus financial lease obligations) less cash and cash equivalents. The leverage ratio of Net Debt to LTM Adjusted EBITDA is a financial measure that the Company believes is useful to investors and financial analysts in evaluating Quanex's leverage. In addition, with certain limited adjustments, this leverage ratio is the basis for a key covenant in the Company's credit agreement. Free Cash Flow is a non-GAAP measure calculated using cash provided by operating activities less capital expenditures. Quanex uses the Free Cash Flow metric to measure operational and cash management performance and assist with financial decision-making. Free Cash Flow is measured before application of certain contractual commitments (including capital lease obligations), and accordingly is not a true measure of the Company's residual cash flow available for discretionary expenditures. Quanex believes Free Cash Flow is useful to investors in understanding and evaluating the Company's financial and cash management performance. Quanex believes that the presented non-GAAP measures provide a consistent basis for comparison between periods and will assist investors in understanding the Company's financial performance when comparing results to other investment opportunities. The presented non-GAAP measures may not be the same as those used by other companies. Quanex does not intend for this information to be considered in isolation or as a substitute for other measures prepared in accordance with U.S. GAAP.

Forward Looking Statements

Statements that use the words "estimated," "expect," "could," "should," "believe," "will," "might," or similar words reflecting future expectations or beliefs are forward-looking statements. The forward-looking statements include, but are not limited to, the following: impacts from public health issues (including pandemics, such as the recent COVID-19 pandemic) on the economy and the demand for Quanex's products, the Company's future operating results, future financial condition, future uses of cash and other expenditures, expenses and tax rates, expectations relating to Quanex's industry, and the Company's future growth, including any guidance discussed in this press release. The statements and guidance set forth in this release are based on current expectations. Actual results or events may differ materially from this release. For a complete discussion of factors that may affect Quanex's future performance, please refer to the Company's Annual Report on Form 10-K for the fiscal year ended October 31, 2022, and the Company's Quarterly Reports on Form 10-Q under the sections entitled "Cautionary Note Regarding Forward-Looking Statements" and "Risk Factors". Any forward-looking statements in this press release are made as of the date hereof, and Quanex undertakes no obligation to update or revise any forward-looking statements to reflect new information or events.

	T	hree Months	Ende	Nine Months Ended July 31,						
		2023		2022		2023		2022		
Net sales	\$	299,640	\$	324,037	\$	835,091	\$	913,970		
Cost of sales		221,065		251,446		637,586		712,931		
Selling, general and administrative		30,516		28,822		94,631		87,774		
Depreciation and amortization		10,596		9,734		31,672		30,554		
Operating income		37,463		34,035		71,202		82,711		
Interest expense		(2,068)		(724)		(6,571)		(1,849)		
Other, net		402		398		591		905		
Income before income taxes		35,797		33,709		65,222		81,767		
Income tax expense		(4,099)		(7,801)		(10,103)		(18,098)		
Net income	\$	31,698	\$	25,908	\$	55,119	\$	63,669		
Earnings per common share, basic	\$	0.97	\$	0.79	\$	1.68	\$	1.92		
Earnings per common share, diluted	\$	0.96	\$	0.78	\$	1.67	\$	1.91		
Weighted average common shares outstanding:										
Basic		32,716		32,999		32,841		33,093		
Diluted		32,919		33,173		33,031		33,256		
Cash dividends per share	\$	0.08	\$	0.08	\$	0.24	\$	0.24		

QUANEX BUILDING PRODUCTS CORPORATION CONDENSED CONSOLIDATED BALANCE SHEETS

(In thousands) (Unaudited)

	Jul	October 31, 2022		
ASSETS		-		
Current assets:				
Cash and cash equivalents	\$	73,252	\$	55,093
Accounts receivable, net		96,204		96,018
Inventories, net		105,368		120,890
Prepaid and other current assets		12,764		8,664
Total current assets		287,588		280,665
Property, plant and equipment, net		245,912		180,400
Operating lease right-of-use assets		45,804		56,000
Goodwill		186,409		137,855
Intangible assets, net		78,617		65,035
Other assets		3,479		4,662
Total assets	\$	847,809	\$	724,617
LIABILITIES AND STOCKHOLDERS' EQUITY				
Current liabilities:				
Accounts payable	\$	71,464	\$	77,907
Accrued liabilities	Ψ	54,237	Ψ	52,114
Income taxes payable				1,049
Current maturities of long-term debt		2,278		1,046
Current operating lease liabilities		7,388		7,727
Total current liabilities		135,367		139,843
Long-term debt		107,234		29,628
Noncurrent operating lease liabilities		39,291		49,286
Deferred pension benefits		-		3,917
Deferred income taxes		23,741		22,277
Other liabilities		16,221		14,831
Total liabilities	-	321,854		259,782
Stockholders' equity:		,		
Common stock		372		372
Additional paid-in-capital		250,882		251,947
Retained earnings		384,623		337,456
Accumulated other comprehensive loss		(31,890)		(49,422)
Treasury stock at cost		(78,032)		(75,518)

QUANEX BUILDING PRODUCTS CORPORATION CONDENSED CONSOLIDATED STATEMENTS OF CASH FLOW

(In thousands) (Unaudited)

	Nine Months Ended July 31,				
	2023	2022			
Operating activities:					
Net income	\$ 55,119	\$ 63,669			
Adjustments to reconcile net income to cash provided by operating activities:					
Depreciation and amortization	31,672	30,554			
Loss on the disposition of capital assets					
Stock-based compensation	1,828	1,707			
Deferred income tax	177	505			
Other, net	2,423	2,647			
Changes in assets and liabilities:					
Decrease (increase) in accounts receivable	9,918	(5,306)			
Decrease (increase) in inventory	23,864	(48,280)			
Increase in other current assets	(439)	(824)			
(Decrease) increase in accounts payable	(15,471)	2,765			
Decrease in accrued liabilities	(5,152)	(4,721)			
(Decrease) increase in income taxes payable	(3,534)	7,522			
Increase (decrease) in deferred pension benefits	22	(239)			
Increase in other long-term liabilities	609	32			
Other, net	1,523	(177)			
Cash provided by operating activities	102,559	49,854			
Investing activities:					
Business acquisition	(91,302)	-			
Capital expenditures	(22,450)	(19,488)			
Proceeds from disposition of capital assets	183	134			
Cash used for investing activities	(113,569)	(19,354)			
Financing activities:					
Borrowings under credit facilities	102,000	70,500			
Repayments of credit facility borrowings	(60,000)	(70,500)			
Debt issuance costs	-	(1,210)			
Repayments of other long-term debt	(1,954)	(1,301)			
Common stock dividends paid	(7,952)	(7,916)			
Issuance of common stock	753	502			
Payroll tax paid to settle shares forfeited upon vesting of stock	(567)	(1,412)			
Purchase of treasury stock	(5,593)	(6,600)			
Cash provided by (used for) financing activities	26,687	(17,937)			
Effect of exchange rate changes on cash and cash equivalents	2,482	(2,594)			
Decrease in cash and cash equivalents	18,159	9,969			
Cash and cash equivalents at beginning of period	55,093	40,061			
Cash and cash equivalents at end of period	\$ 73,252	\$ 50,030			

QUANEX BUILDING PRODUCTS CORPORATION FREE CASH FLOW AND NET DEBT RECONCILIATION

(In thousands) (Unaudited)

The following table reconciles the Company's calculation of Free Cash Flow, a non-GAAP measure, to its most directly comparable GAAP measure. The Company defines Free Cash Flow as cash provided by operating activities less capital expenditures.

	Three Months En	ded July 31,	Nine Months Ended July 31				
	2023	2022	2023	2022			
Cash provided by operating activities	\$64,099	\$51,735	\$102,559	\$49,854			
Capital expenditures	(7,376)	(5,703)	(22,450)	(19,488)			

Free Cash Flow	\$56,723	\$46,032	\$80,109	\$30,366

The following table reconciles the Company's Net Debt which is defined as total debt principal of the Company plus finance lease obligations minus cash.

	As of July	31,
	2023	2022
Revolving credit facility	\$55,000	\$38,000
Finance lease obligations ⁽¹⁾	55,792	20,105
Total debt ⁽²⁾	110,792	58,105
Less: Cash and cash equivalents	73,252	50,030
Net Debt	\$37,540	\$8,075

⁽¹⁾ Includes \$52.9 million and \$18.8 million in real estate lease liabilities considered finance leases under U.S. GAAP as of July 31, 2023 and July 31, 2022, respectively.

QUANEX BUILDING PRODUCTS CORPORATION NON-GAAP FINANCIAL MEASURE DISCLOSURE LAST TWELVE MONTHS ADJUSTED EBITDA RECONCILIATION

(In thousands, except per share data) (Unaudited)

Reconciliation of Last Twelve Months Adjusted EBITDA	En	Three Months Ended July 31, 2023 Reconciliation		Three Months Inded April 30, 2023	J	rree Months Ended anuary 31, 2023	C	rree Months Ended October 31, 2022	Total Reconciliation		
Net income as reported	\$	31.698	\$	21,512		1,909	\$	24,667	\$	79,786	
Income tax expense	,	4,099	•	5,551	•	453	•	3,329	•	13,432	
Other, net		(402)		29		(218)		(136)		(727)	
Interest expense		2,068		2,244		2,259		710		7,281	
Depreciation and amortization		10,596		10,456		10,620		9,555		41,227	
EBITDA		48,059		39,792		15,023		38,125		140,999	
Cost of sales ⁽¹⁾		-		48		-		-		48	
Selling, general and administrative ^{(1),(2)}		395		63		5,448		564		6,470	
Adjusted EBITDA	\$	48,454	\$	39,903	\$	20,471	\$	38,689	\$	147,517	

⁽¹⁾ Loss on damage to manufacturing facilities caused by weather.

QUANEX BUILDING PRODUCTS CORPORATION NON-GAAP FINANCIAL MEASURE DISCLOSURE

(In thousands, except per share data) (Unaudited)

Reconciliation of Adjusted Net Income and Adjusted EPS	7	Three Mon July 31	, 20	23	7	Three Mon July 31	, 202	22		Nine Mon July 31	, 202	23	-	Nine Mont July 31	, 202	22
	Ne	et Income	-	Diluted EPS	Ne	et Income		iluted EPS	N	et Income	1	Oiluted EPS	Ne	et Income	1	Diluted EPS
Net income as reported Net income reconciling	\$	31,698	\$	0.96	\$	25,908	\$	0.78	\$	55,119	\$	1.67	\$	63,669	\$	1.91
items from below Adjusted net	\$	201 31,899	<u>\$</u>	0.01	\$	257 26,165	<u>\$</u> \$	0.01	\$	4,550 59,669	<u>\$</u> \$	0.14	\$	291 63,960	<u>\$</u> \$	0.01
income and	~	2 =,000	4	2.07	Ψ		7	2.70	Ψ	22,000	~		4	22,500	~	_,, _

⁽²⁾ Excludes outstanding letters of credit.

⁽²⁾ Transaction and advisory fees.

Reconciliation

							Nine Montal July 31,				Nine Mont July 31		led
Reconciliation	1	Re	conciliation			Rec	conciliation			R	econciliation	1	
\$ 31,698	_	\$	25,908			\$	55,119	•		\$	63,669	_	
4,099			7,801				10,103				18,098		
(402)			(398)				(591)				(905)		
2,068			724				6,571				1,849		
10,596	_		9,734				31,672			_	30,554	=	
46,039			43,709				102,074				115,205		
395	_		419			_	5,954			_	550	-	
\$ 48,454	=	\$	44,188			\$	108,828	1		\$	5 113,815	=	
													led
Income Statement	Reconciling Items		Income Statement	Reconcilion Items	ng				U		Income Statement		nciling ms
\$ 299,640	\$ -	\$	324,037	\$ -		\$	835,091	\$	-	\$	913,970	\$	_
221,065	-		251,446	-	•		637,586		(48) (1	()	712,931		-
30.516	(395)	(2)	28.822	(419) (2)	94.631				87.774		(550) <i>(</i> 2)
		·-/								' <u> </u>		-	550
40,033	333		43,703	413	'		102,074		3,334		113,203		330
10,596			9,734	-	· <u> </u>		31,672		-	_	30,554		-
37,463	395		34,035	419)		71,202		5,954		82,711		550
(2,068)	-		(724)	-			(6,571)		-		(1,849)		-
402	(126)	(3)	398	(82	(3))	591		(36) (3	3)	905		(164) (3)
		_		-									
35,797	269		33,709	337	,		65,222		5,918		81,767		386
(4,099)	(68)	(4)	(7,801)	(80	(4))	(10,103)		(1,368) (4	1)	(18,098)		(95) (4)
\$ 31,698	\$ 201	\$	25,908		<u> </u>	\$	55,119	\$	4,550	_		\$	291
	July 31 Reconciliation	4,099 (402) 2,068 10,596 48,059 395 \$ 48,454 Three Months Ended July 31, 2023 Income Reconciling Items \$ 299,640 221,065 \$ - 30,516 48,059 395 10,596 48,059 395 (2,068) 402 (126) (35,797 269 (4,099) (68) (68)	New Statement Statement	July 31, 2023 Reconciliation Reconciliation \$ 31,698 \$ 25,908 4,099	July 31, 2023 Reconciliation \$ 31,698	July 31, 2023 Reconciliation Reconciliation \$ 31,698 \$ 25,908 4,099	July 31, 2023 Reconciliation Reconciliation Reconciliation Reconciliation Reconciliation Reconciliation Reconciliation Section 10,596 \$ 2,068 \$ 7,801 \$ (398) \$ 2,068 \$ 724 \$ 2,068 \$ 9,734 \$ 2,069 \$ 419 \$ 2419 \$ 2419 \$ 2419 \$ 2419 \$ 2419 \$ 2419 \$ 221 <	Number Number	Suly 31, 202 Suly 31, 202 Suly 31, 202 Suly 31, 203 Suly 31, 203 Suly 31, 308 Sul	Suly 31, 2023 Suly 31, 2022 Suly 31, 2023 Suly 31, 698 Suby 31, 698	Suly 31, 2023 Suly 31, 2023 Reconciliation Recon	Note Note	Nine Nine

⁽¹⁾ Loss on damage to manufacturing facilities caused by weather.

QUANEX BUILDING PRODUCTS CORPORATION SELECTED SEGMENT DATA

(In thousands) (Unaudited)

This table provides gross margin, operating (loss) income, EBITDA, and Adjusted EBITDA by reportable segment. Non-operating expense and income tax expense are not allocated to the reportable segments.

NA	EU	NA Cabinet	Unallocated	
Fenestration	Fenestration	Components	Corp & Other	Total

⁽²⁾ Transaction and advisory fees.

⁽³⁾ Foreign currency transaction gains.

⁽⁴⁾Tax impact of net income reconciling items.

Three months ended July 31, 2023										
Net sales	\$	177,081	\$	67,889	\$	55,385	\$	(715)	\$	299,640
Cost of sales	Ψ	135,126	Ψ	41,266	Ψ	44,935	Ψ	(262)	Ψ	221,065
Gross Margin		41,955		26,623	_	10,450		(453)		78,575
Gross Margin %		23.7%		39.2%		18.9%		(.55)		26.2%
Selling, general and administrative		14,254		8,039		5,095		3,128		30,516
Depreciation and amortization		5,033		2,434		3,084		45		10,596
Operating income (loss)		22,668		16,150	_	2,271		(3,626)		37,463
Depreciation and amortization		5,033		2,434		3,084		45		10,596
EBITDA		27,701		18,584	_	5,355		(3,581)	-	48,059
Transaction and advisory fees				-		-		395		395
Adjusted EBITDA	\$	27,701	\$	18,584	\$	5,355	\$	(3,186)	\$	48,454
Adjusted EBITDA Margin %	<u> </u>	15.6%	<u> </u>	27.4%	Ě	9.7%	<u> </u>	(5,25)	Ť	16.2%
Three months ended July 31, 2022		_								
Net sales	\$	184,744	\$	67,613	\$,	\$	(800)	\$	324,037
Cost of sales		142,970		47,212	_	61,543		(279)		251,446
Gross Margin		41,774		20,401		10,937		(521)		72,591
Gross Margin %		22.6%		30.2%		15.1%				22.4%
Selling, general and administrative		14,644		8,256		5,335		587		28,822
Depreciation and amortization		4,044		2,327	_	3,273		90		9,734
Operating income (loss)		23,086		9,818		2,329		(1,198)		34,035
Depreciation and amortization		4,044		2,327	_	3,273		90		9,734
EBITDA		27,130		12,145		5,602		(1,108)		43,769
Transaction and advisory fees					_			419		419
Adjusted EBITDA	\$	27,130	\$	12,145	\$	5,602	\$	(689)	\$	44,188
Adjusted EBITDA Margin %		14.7%		18.0%		7.7%				13.6%
Nine months ended July 31, 2023										
Net sales	\$	487,036	\$	186,604	\$	163,577	\$	(2,126)	\$	835,091
Cost of sales		382,315		119,421		136,722		(872)		637,586
Gross Margin		104,721		67,183	_	26,855		(1,254)	-	197,505
Gross Margin %		21.5%		36.0%		16.4%		() -)		23.7%
Selling, general and administrative		41,707		23,996		15,939		12,989		94,631
Depreciation and amortization		15,328		7,135		8,988		221		31,672
Operating income (loss)		47,686		36,052	_	1,928		(14,464)	-	71,202
Depreciation and amortization		15,328		7,135		8,988		221		31,672
EBITDA		63,014		43,187	_	10,916		(14,243)	-	102,874
Loss on damage to manufacturing facilities (Cost		,		Ź		,		(, ,		,
of sales)		35		-		13		-		48
Loss on damage to manufacturing facilities										
(SG&A)		-		-		200				200
Transaction and advisory fees				<u>-</u>	_	-	_	5,706	_	5,706
Adjusted EBITDA	\$	63,049	\$	43,187	\$	•	\$	(8,537)	\$	108,828
Adjusted EBITDA Margin %		12.9%		23.1%		6.8%				13.0%
Nine months ended July 31, 2022										
Net sales	\$	509,283	\$	199,954	\$	207,711	\$	(2,978)	\$	913,970
Cost of sales		396,505		138,147		179,791		(1,512)		712,931
Gross Margin		112,778		61,807		27,920		(1,466)		201,039
Gross Margin %		22.1%		30.9%		13.4%				22.0%
Selling, general and administrative		43,099		24,160		15,823		4,692		87,774
Depreciation and amortization		12,221		7,418	_	10,653		262		30,554
Operating income (loss)		57,458		30,229		1,444		(6,420)		82,711
Depreciation and amortization	_	12,221		7,418	_	10,653		262	_	30,554
EBITDA	_	69,679		37,647		12,097		(6,158)		113,265
Transaction and advisory fees	_	=		=	_			550	_	550
Adjusted EBITDA	\$	69,679	\$	37,647	\$	12,097	\$	(5,608)	\$	113,815
Adjusted EBITDA Margin %		13.7%		18.8%	_	5.8%	_			12.5%

(In thousands) (Unaudited)

	<u>T</u>	<u>Three Months</u> 2023	Ende	ed July 31, 2022	Nine Months 2023	Ended July 31, 2022	
(1)							
NA Fenestration: ⁽¹⁾							
United States - fenestration	\$	138,090	\$	162,215	\$ 379,613	\$	447,425
International - fenestration		8,542		10,722	22,019		30,952
United States - non-fenestration		26,423		8,324	73,823		22,117
International - non-fenestration		4,026		3,483	11,581		8,789
	\$	177,081	\$	184,744	\$ 487,036	\$	509,283
EU Fenestration: ⁽²⁾							
International - fenestration	\$	51,752	\$	49,041	\$ 142,009	\$	148,525
International - non-fenestration		16,137		18,572	44,595		51,429
	\$	67,889	\$	67,613	\$ 186,604	\$	199,954
NA Cabinet Components:							
United States - fenestration	\$	4,486	\$	4,857	\$ 12,613	\$	13,288
United States - non-fenestration		50,199		66,758	148,774		191,908
International - non-fenestration		700		865	2,190		2,515
	\$	55,385	\$	72,480	\$ 163,577	\$	207,711
Unallocated Corporate & Other:							
Eliminations	\$	(715)	\$	(800)	\$ (2,126)	\$	(2,978)
	\$	(715)	\$	(800)	\$ (2,126)	\$	(2,978)
Net Sales	\$	299,640	\$	324,037	\$ 835,091	\$	913,970

⁽¹⁾ Includes the net sales from the acquisition of LMI of \$19.8 million and \$54.0 million for the three and nine months ended July 31, 2023, respectively.

⁽²⁾ Reflects an increase of \$2.2 million and a reduction of \$8.6 million in revenue associated with foreign currency exchange rate impacts for the three and nine months ended July 31, 2023, respectively.